

slp 27/02

**\*97797\***

**Item ID:** D3935-2

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

**Revision ID:**

Stop \*NS2\*

**Item Name:** Pylon Protector

**Start Date:** 2/26/13      **Start Qty:** 2.00      **\*2\***

**Cust Item ID:**

**Required Date:** 2/26/13      **Req'd Qty:** 2.00      **\*?\***

**Customer:**

**Reference:**

Run Start \*NR1\*

Approvals: Process Plan: SK Date:            Tooling:            Date:           

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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<b>Draw Nbr</b>	<b>Revision Nbr</b>
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D3935 B

100

0.00

**\*100\***

## Waterjet

FLOW CNC Waterjet

hexa. 125<sup>th</sup> Gray

## Memo

1-Cut as per Dwg D3935

Dwg Rev: \_\_\_\_\_  
Prog Rev: \_\_\_\_\_

2- Deburr if necessary

0.00

2 0 Im 13.2.26

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

## Quality Control

## Memo

0.00

2 0 Jun 13-2-26

# Work Order ID 97797

\*97797\*

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February-26-13 10:51:03 AM

Item ID: D3935-2 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Pylon Protector  
 Start Date: 2/26/13 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 2/26/13 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00				2			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location:  Memo 96839 PPP	0.00 0.00							
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							

13/2/27 (2)  
 MJS 13-02-27  
 W 13-02-27

# Picklist Print

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Work Order ID: 97797

Parent Item: D3935-2

Parent Item Name: Pylon Protector

Start Date: 2/26/13

Required Date: 2/26/13

Start Qty: 2.00

Required Qty: 2.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	933.0000	8.69	<del>18.294737</del> 20			Jm 13-2-26

### Location

### Loc Qty

### Loc Code

MAT018

933

124654

933

124654

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 97747
<b>Description:</b> Pylon Wall Protector, RH		<b>Part Number:</b> D3935-2
<b>Inspection Dwg:</b> D3935 <b>Rev:</b> B		<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	+/-0.030	3.50"	-		V	Jhm01
9.00	+/-0.030	9.00"	-		V	Prowser
14.70	+/-0.030	14.70"	-		T	Jhm06
16.20	+/-0.030	16.20"	-		T	
33.40	+/-0.030	33.40"	-		T	
34.25	+/-0.030	34.25"	-		T	
34.60	+/-0.030	34.60"	-		T	
34.72	+/-0.030	34.72"	-		T	
22.85	+/-0.030	22.85"	-		T	
19.15	+/-0.030	19.15"	-		T	
35.39	+/-0.030	35.39"	-		T	
8.05	+/-0.030	8.05"	-		V	
15.05	+/-0.030	15.05"	-		T	
19.00	+/-0.030	19.00"	-		T	
19.25	+/-0.030	19.25"	-		T	
20.25	+/-0.030	20.25"	-		T	
23.25	+/-0.030	23.25"	-		T	
24.35	+/-0.030	24.35"	-		T	
29.25	+/-0.030	29.25"	-		T	
32.75	+/-0.030	32.75"	-		T	
0.125	+/-0.010	0.125"	-		V	

<b>Measured by:</b> Jm	<b>Audited by:</b> DAS	<b>Preliminary Approval:</b>	N/A
<b>Date:</b> 13-2-20	<b>Date:</b> 13-2-27	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	
B	10.08.18	Dwg Rev updated	KJ	

